

TNCO Testing procedures

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A. Describe the different extraction steps used when analysing cigarette smoke for TNCO.





Particulate phase (gravimetric)



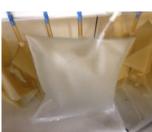
Extraction in IPA (including internal standards)



Nicotine and water (GC FID & GC-TCD)







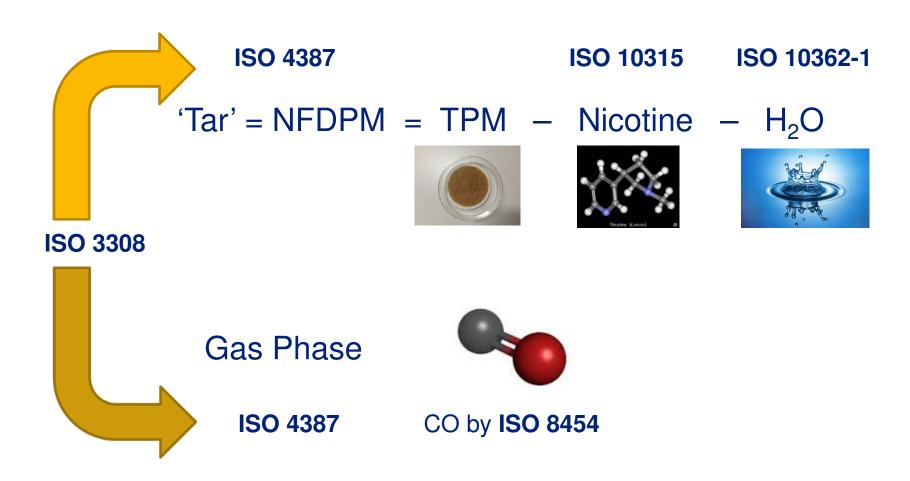
Carbon monoxide (NDIR)







A. Describe the different extraction steps used when analysing cigarette smoke for TNCO.







B. Provide the typical concentration ranges for TNCO and the potential method adjustments to accommodate different cigarette strengths and physical parameters

	TPM (mg/cig)	CO (mg/cig)	Nicotine (mg/cig)	Water (mg/cig)	NFDPM (mg/cig)
Product 1	12.5 ± 0.26	8.7 ± 0.29	0.97 ± 0.02	1.73 ± 0.10	9.8 ± 0.17
3R4F	9.8 ± 0.13	12.0 ± 0.18	0.77 ± 0.01	1.15 ± 0.08	7.9 ± 0.07
Product 2	4.9 ± 0.30	5.2 ± 0.23	0.37 ± 0.02	0.39 ± 0.06	4.1 ± 0.24
Product 3	1.6 ± 0.12	1.6 ± 0.15	0.13 ± 0.01	0.36 ± 0.80	1.1 ± 0.77

- 5 cigarettes smoked onto a 44mm CFP at ISO smoking regime
- Covers typical range analysed in BAT GR&D





B. Provide the typical concentration ranges for TNCO and the potential method adjustments to accommodate different cigarette strengths and physical parameters

Standard	Nicotine concentration (mg/mL)	Water concentration (mg/mL)
1	0.025	0.1
2	0.05	0.25
3	0.5	0.5
4	0.625	2.2

Calibration ranges for nicotine and water

- Some <1mg tar products fall below standard 1
- Number of cigarettes reduced to conform with ISO 4387 for high yield products
- Number of cigarettes reduced from 5 cigarettes per CFP for ISO to 3 for HCI
- Water calibration linear to 10.2mg/mL

Comparability of calibration curve parameters over time

		Nicotine		Water	
Date of Calibration	Instrument ID	Gradient	Intercept	Gradient	Intercept
25/10/2011	GC 15	2.90E+00	-8.42E-04	2.37E-01	-5.42E-01
10/02/2012	GC 15	3.07E+00	-5.13E-03	2.52E-01	2.67E-02
28/03/2012	GC 13	2.73E+00	2.52E-04	2.74E-01	4.34E-02
24/05/2012	GC 13	3.01E+00	7.73E-04	2.76E-01	5.85E-02
26/04/2012	GC 15	2.90E+00	1.16E-02	2.73E-01	6.19E-02
26/04/2012	GC 13	2.93E+00	4.56E-03	2.79E-01	6.15E-02

Mean	2.92E+00	1.87E-03	2.66E-01	-4.83E-02
SD	1.15E-01	5.69E-03	1.69E-02	2.42E-01



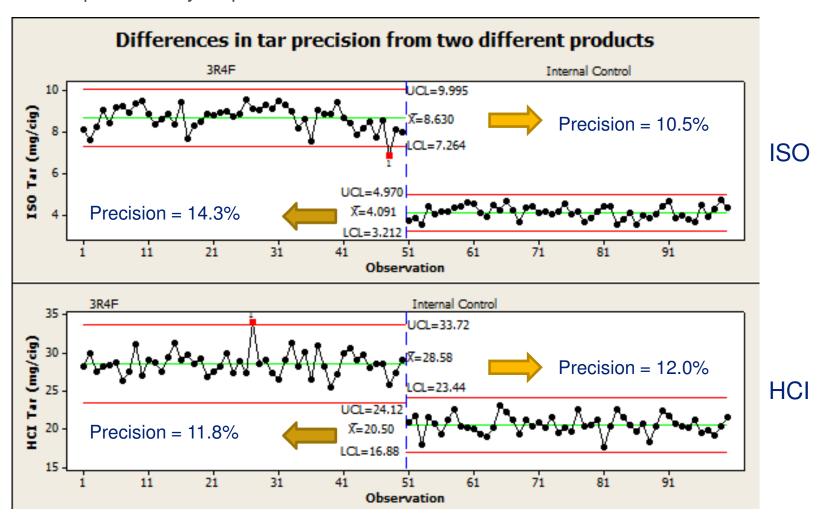


- C. Discuss the optimal solvents, extraction solution, standards, and reference tobacco product(s) typically used when analysing TNCO.
- TPM extracted in IPA containing internal standards for both nicotine and water, in accordance with ISO 10315:2013
 - N-heptadecane used as internal standard for nicotine analysis
 - Ethanol used as internal standard for water analysis
- Internal standard in extracting solution ensures consistent delivery for every sample in fixed volume of extraction solvent, but does not replicate incurred nature of analyte in sample.
- Adding internal standards to the sample with equilibration prior to extraction would provide a more robust assessment of extraction in the method.





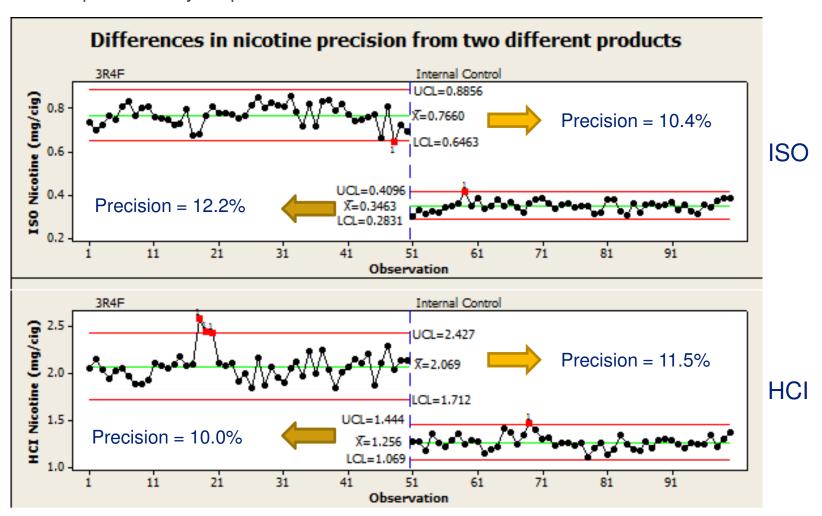
D. Discuss the method variability and whether or not it is dependent upon different products in your portfolio.







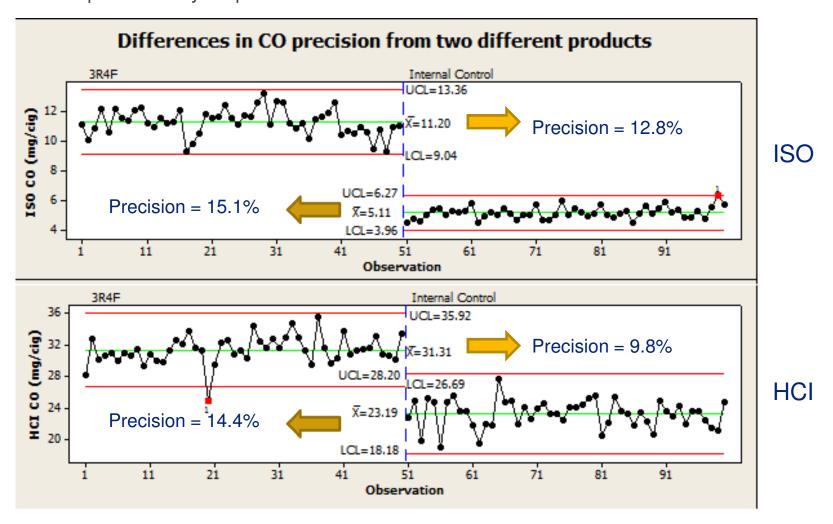
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E. Discuss specific method challenges and limitations when testing TNCO, such as environmental moisture, water measurement variability, and extraction efficiency

Management of environmental moisture

- All samples and Cambridge filter pads conditioned
 - The manner in which pads are stored whilst in the conditioning room is significant
 - Bespoke racks manufactured to store pads vertically and separated to ensure suitable airflow around each pad to ensure equilibrium is reached
- Extraction solution dispenser fitted with desiccator cap (contains a drying agent to prevent ingress of moisture)











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Management of environmental moisture

- All glassware must be dried
 - Minimum of 1 hour in 'wet' oven at 105 °C
 - Transferred to a 'dry' oven at 105° for another 1 hour minimum
 - Once dry, allowed to cool in desiccator and then used

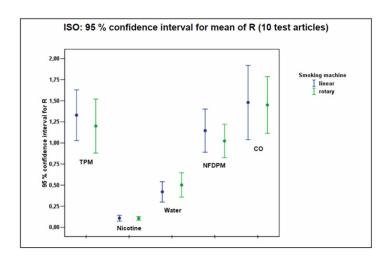


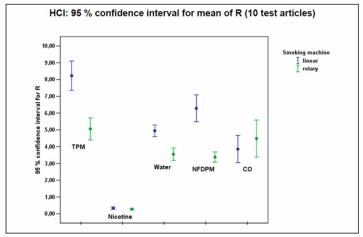
- Maximum of 4 sample vials taken from each QC flask to minimise adsorption of water
 - Each vial injected once
- 2 blank pads per smoke run (one at start and one at end)
 - Average blank value subtracted from samples
 - System suitability includes maximum value of water blank





F. Provide the major sources of variability (e.g., smoking machine or regimen, sample preparation, separation, and detection).





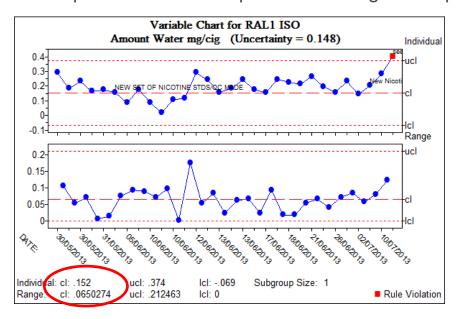
- WG10 (formed by ISO TC126)
- Collaborative study in 2010
- Consistent deliveries between smoke machine types at ISO
- Statistically significant differences between linear and rotary smoking machines at HCI
 - TPM
 - Water
 - NFDPM





F. Provide the major sources of variability (e.g., smoking machine or regimen, sample preparation, separation, and detection).

Comparison of method performance against repeatability data cited in ISO standards



Variable Chart for RAL1 ISO	
Amount Nicotine mg/cig (Uncertainty = 0.491e-1)	Individual
0.4-	ucl
	New Nicoti
0.35- NEW SET OF NICOTINE/STOS/GCTM/DE	cl
0.3-	
0.08	ucl
0.06-	
0.04	
0.02	
0	lcl
ANTE SOLD STOLD STOLD SOLD SOLD SOLD SOLD SOLD SOLD SOLD S	5 705
AIR SHEAR STREET BY STREET	0, 100, 100 to 1
	·
Individual: cl: .349 ucl: .423 lcl: .275 Subgroup Size: 1 Range: cl: .0265871 ucl: .0868678 lcl: 0	■ Rule Violation
Trange. Co0200077	- Itale Violation

ISO r Estimates for Water Analysis			
Mean Value (mg/cig) Repeatability, r (mg/cig)			
0.083	0.154		
0.153	0.228		
0.338	0.272		
0.962	0.407		
1.595	0.561		
3.187	0.908		

ISO r Estimates for Nicotine Analysis			
Mean Value (mg/cig) Repeatability, r (mg/cig)			
0.091	0.040		
0.179	0.046		
0.326	0.050		
0.679 0.077			
0.832	0.079		
1.412 0.107			

Method performance is consistent with ISO repeatability specifications





F. Provide the major sources of variability (e.g., smoking machine or regimen, sample preparation, separation, and detection).

Comparison of BAT method performance against r and R data cited in ISO standards

BAT Global Cross Check r and R for Nicotine Analysis			
Mean Value (mg/cig)	Repeatability, r (mg/cig)	Reproducibility, R (mg/cig)	
0.11	0.02	0.06	
0.39	0.04	0.12	
0.59	0.05	0.15	
0.77	0.06	0.14	

ISO r and R Estimates for Nicotine Analysis			
Mean Value	Repeatability, r	Reproducability, R	
(mg/cig)	(mg/cig)	(mg/cig)	
0.091	0.040	0.069	
0.179	0.046	0.069	
0.326	0.050	0.076	
0.673	0.077	0.109	
0.832	0.079	0.142	

BAT Global	BAT Global Cross Check r and R for Water Analysis			
Mean Value (mg/cig)	Repeatability, r (mg/cig)	Reproducibility, R (mg/cig)		
0.08	0.10	0.18		
0.39	0.19	0.48		
0.69	0.27	0.67		
0.71	0.24	0.66		

ISO r and R Estimates for Water Analysis				
Mean Value (mg/cig)	Repeatability, r (mg/cig)	Reproducability, R (mg/cig)		
0.083	0.154	0.241		
0.153	0.228	0.353		
0.338	0.272	0.381		
0.962	0.407	0.734		

- In all instances, repeatability is consistent with estimates in both ISO 10315 and ISO 10362-1
- In all instances, water reproducibility is consistent with estimates in ISO 10362-1
- In the majority of instances, nicotine reproducibility is higher than estimates in ISO10315





F. Provide the major sources of variability (e.g., smoking machine or regimen, sample preparation, separation, and detection).

Comparison of method performance against repeatability data cited in ISO standards

WG10 collaborative study at ISO regime			
Mean Nicotine (mg/cig)	r	R	
0,108	0,025	0,046	
0,389	0,040	0,087	
0,677	0,054	0,126	
0,816	0,072	0,130	
0,663	0,076	0,120	
0,752	0,058	0,126	
0,830	0,055	0,126	
0,665	0,051	0,123	
0,154	0,016	0,057	
1,366	0,088	0,164	

WG10 collaborative study at HCI regime		
Mean Nicotine (mg/cig)	r	R
1,267	0,079	0,199
1,342	0,092	0,218
1,789	0,116	0,348
2,106	0,151	0,401
1,407	0,139	0,359
2,069	0,120	0,366
2,086	0,151	0,338
1,681	0,116	0,301
0,994	0,084	0,249
2,683	0,160	0,490

ISO r and R Estimates for Nicotine Analysis			
Mean Value (mg/cig)	Repeatability, r (mg/cig)	Reproducibility, R (mg/cig)	
0.091	0.040	0.069	
0.179	0.046	0.069	
0.326	0.050	0.076	
0.673	0.077	0.109	
0.832	0.079	0.142	
1.412	0.107	0.195	

- Comparison between laboratories:
- WG10 collaborative study data compared to ISO r and R estimates
 - ISO data consistent with estimates in ISO 10315
 - HCI data are not consistent with estimates in ISO 10315
 - Particularly reproducibility
- Cannot make similar comparisons with water data as HCI yields are significantly higher than means quoted in ISO 10362-1





Main observations

- Methods are aligned with relevant ISO standards
- The laboratory uses linear smoke machines for TNCO
- Long-term precision of data is consistent with estimates in ISO standards
- Controlling environmental moisture is critical to precision
- Linear and rotary smoke machine yields of NFDPM and water are different at the HCI smoking regime
- Reproducibility at HCI is not consistent with ISO estimates